Test No._015/2001/YMC Sheet 1 of 6

REPORT ON TESTS

Sample: Six pieces of Antislip specimen and one Plain specimen with M8 Bolt

Sunway Metal Manufactory Limited

香港	九龍	红砌		
Hung	Hom	Kowloon	Hong	Kong
Telex	3896	Polyx Hx		
E-Ma	il poly	u@polvu.c	du.hk	

101 潘宗光教授 President

Prof. Poon Chung-kwong PhD, DSc, JP

調座教授及系主任 李毓湘教授 Chair Professor and Head

Prof. Li Yok-sheung

Department of Civil & Structural Engineering Telephone (852) 2766 6069 Fax (852) 2334 6389

Test Results:-

Scope of Test:

Date Received:

Job:

Dimension of stainless steel plate: 100 x 100 x 5mm

Determine the max. load capacity before sliding

Temperature at Test: 23° C

Dimension of SUNWAY antislip washer SW-A2: 20 x 30 x 4 mm

19/11/2001

M8 bolt tighten to 22Nm with antislip washer			Displacement between
	Loading for full contact(kN)	Max. load before slide(kN)	previous 2 columns
M8-1	3.96	13.49	2.80
M8-2	3.91	13.85	2.30
M8-3	3.93	13.79	2.60

Date Tested:

23/11/2001

M8 bolt tighten to 26Nm with antislip washer			Displacement between
	Loading for full contact(kN)	Max. load before slide(kN)	previous 2 columns
M8-4	3.60	13.60	3.00
M8-5	3.38	13.75	2.50
M8-6	3.52	15.10	2.90

M8 bolt tighten to 22Nm with plain washer		Nm with plain washer	
			Max. load before slide(kN)
	М8-Р		4.71

Equipments: Nike hydraulic hollow jack: Model No: CHF612A, s/n. 9611692

Nike hydraulic pump: Model No: PHS70-700A, s/n. 6724

Tokyo Sokki Kenkyujo Loadcell: Model No. KC-10M, s/n. KE5025

Tokyo Sokki Kenkyujo Displacement Transducer: Model No. SDP-50C, s/n.613778

Remarks:

Loading for full contact- the load at which there is full contact between the antislip washers. The force-displacement relation is normal after this load.

Max. load before slide- maximum load measured from the force -displacement relation.

Certified by: Dr. Y.M.Cheng

Lecturer in Charge Department of Civil & Structural Engineering

Date: 6/12/2001

Test No. 015/2001/YMC

Sheet 2 of 6

REPORT ON TESTS

Sample : Six pie	eces of Antislip specimen and o	one Plain specimen with M10 Bolt	潘宗光教授 President Prof. Poon Chung-kwong
From:	PhD, DSc, JP		
Job:			灣座教授及系上在 李 毓 湘 教授 Chair Professor and Head
Scope of Test :	Determine the max. load cap	pacity before sliding	Prof. Li Yok-sheung Department of Civil &
Date Received:	19/11/2001	Date Tested: 23/1	1/2001 Structural Ungineering Telephone (852) 2766 6069 Fax (852) 2334 6389

Test Results:-

Pimension of stainless steel plate: 100 x 100 x 5 mm

banension of SUNWAY antislip washer SW-A2: 20 x 30 x 4 mm

Temperature at Test: 23° C

香港 九龍 紅磡

Telex 38964 Polyx Hx E-Mail polyu@polyu.edu.hk

Hung Hom Kowloon Hong Kong

M10 bolt tighten to 43Nm with antislip washer			Displacement between
	Loading for full contact(kN)	Max. load before slide(kN)	previous 2 columns
M10-1	3.36	23.97	2.60
M10-2	3.91	22.32	2.50
M10-3	3.04	20.91	2.40

M10 bolt tighten to 52Nm with antislip washer			Displacement between
	Loading for full contact(kN)	Max. load before slide(kN)	previous 2 columns
M10-4	3.83	20.98	2.70
M10-5	3.08	19.76	3.00
M10-6	3.13	20.85	2.30

M10 bolt tighten to 43Nm with plain washer	
	Max. load before slide(kN)
M10-P	7.23

Equipments: Nike hydraulic hollow jack: Model No: CHF612A, s/n. 9611692

Nike hydraulic pump: Model No: PHS70-700A, s/n. 6724

Tokyo Sokki Kenkyujo Loadcell: Model No. KC-10M, s/n. KE5025

Tokyo Sokki Kenkyujo Displacement Transducer: Model No. SDP-50C, s/n.613778

Remarks:

Loading for full contact- the load at which there is full contact between the antiwashers. The force-displacement relation is normal after this load.

Max, load before slide- maximum load measured from the force -displacement relation.

Certified by: Dr. Y.M.Cheng

Lecturer in Charge Department of Civil & Structural Engineering

YM Che

Date: 6/12/2001

Test No. 015/2001/YMC

Sheet 3 of 6

REPORT ON TESTS

Sample: Six pieces of Antislip specimen and one Plain specimen with M12 Bolt

Determine the max. load capacity before sliding

Sunway Metal Manufactory Limited

19/11/2001

香港 九龍 紅磡 Hung Hom Kowloon Hong Kong Telex 38964 Polyx Hx E-Mail polyu@polyu.edu.hk

23/11/2001

潘宗光教授

President

Prof. Poon Chung-kwong

PhD, DSc, JP

满座教授及新上任 李毓湘教授

Chair Professor and Head Prof. Li Yok-sheung

Department of Civil &

Struentral Engineering Telephone (852) 2766-6069 Fax (852) 2334 6389

Test Results:-

Scope of Test:

Date Received:

From:

Job:

Dimension of stainless steel plate: 100 x 100 x 5 mm

imension of SUNWAY antislip washer SW-A2: 20 x 30 x 4 mm

Date Tested:

Temperature at Test: 23° C

M12 bolt tighten to 76Nm with antislip washer			Displacement between
	Loading for full contact(kN)	Max. load before slide(kN)	previous 2 columns
M12-1	5.49	28.90	3.00
M12-2	6.36	31.38	3.20
M12-3	6.09	28.68	2.90

M12 bolt tighten to 91Nm with antislip washer			
	Loading for full contact(kN)	Max. load before slide(kN)	
M12-4	7.65	29.51	2.50
M12-5	9.18	33.80	3.70
M12-6	8.04	33.33	3.70

M12 bolt tighten to 76Nm with plain washer	·
	Max. load before slide(kN)
M12-P	7.89

Equipments: Nike hydraulic hollow jack: Model No: CHF612A, s/n. 9611692

Nike hydraulic pump: Model No: PHS70-700A, s/n. 6724

Tokyo Sokki Kenkyujo Loadcell: Model No. KC-10M, s/n. KE5025

Tokyo Sokki Kenkyujo Displacement Transducer: Model No. SDP-50C, s/n.613778

Remarks:

Loading for full contact- the load at which there is full contact between the antiwashers. The force-displacement relation is normal after this load.

Max. load before slide- maximum load measured from the force -displacement relation.

Certified by:

YM Che Dr. Y.M.Cheng

Lecturer in Charge Department of Civil & Structural Engineering

Date : 6/12/2001

Test No: <u>015/2001/YMC</u> Sheet 4 of 6

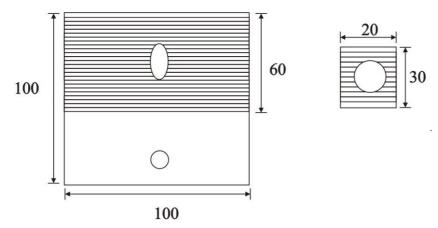


Figure 1a: Components of Antislip Bracket and Antislip Washer(SW-A2)

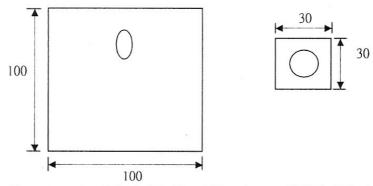


Figure 1b: Components of Stainless Steel Bracket and Plain Washer

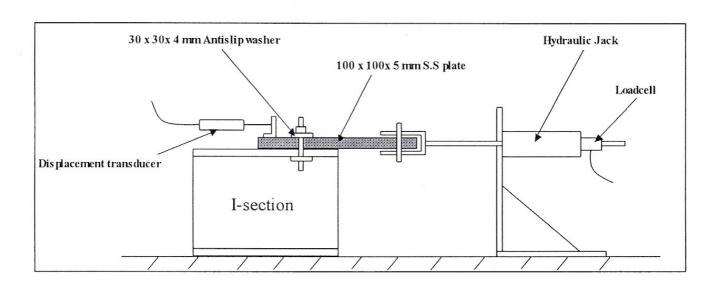
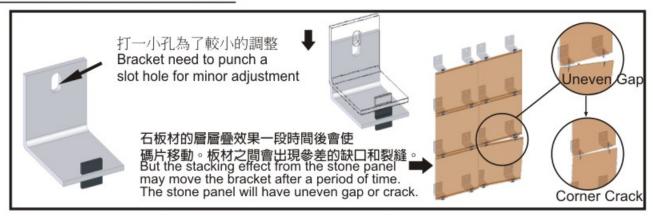


Figure 2: Setup testing for Antislip Bracket and Antislip Washer(SW-A2)

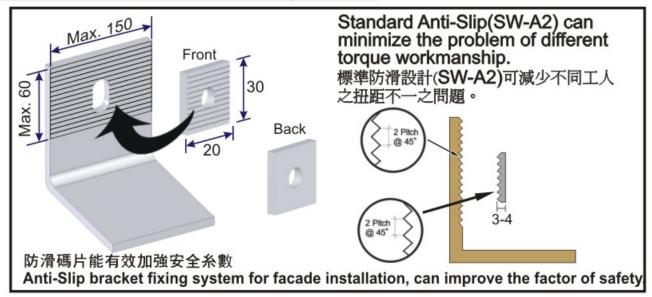
Anti-Slip Bracket [SW-A2]

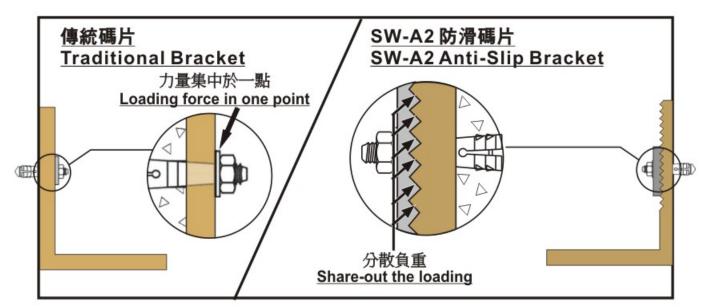
SW-A2 防滑碼片 Anti-Slip Bracket [SW-A2]

傳統碼片/Traditional Bracket



SW-A2 防滑碼片 / SW-A2 Anti-Slip Bracket





C-02-01 June 2015



測試結果: **Test Report**

Test: To determine the max. load capacity before slipping taking place

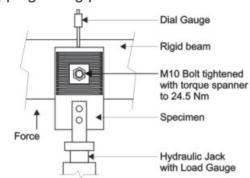
Ref. No.: 015/2001/YMC(Polytechnic University)

S-AS-99-08(Sunway)

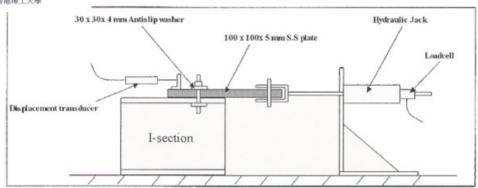
Samples: 1) 100 x 100 x 5mm S.S. plate with

20 x 30 x 4mm original washer.

2) 100 x 100 x 5mm S.S. plate with 20 x 30 x 4mm SUNWAY Anti-Slip Washer - SW-A2.











Result:

S.S. Plate without anti-slip washer	
Sample No.	Max. Load before slide
1	372kg
2	367kg
3	378kg

S.S. Plate with Sunway SW-A2	
Sample No.	Max. Load before slide
1	1539kg
2	1502kg
3	1510kg

Conclusion:

The SW-A2 Anti-Slip Bracket can bear 300% more load as the without antislip washer

如需更多資料或有任何疑問,請與我們聯絡。 For more information, please contact us.

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> C-02-02 June 2015