Fugro Development Centre, 5 Lok Yi Street, Tai Lam. Tuen Mun, N.T., Hong Kong.

: +852 2450 8233 : +852 2450 6138 Fax E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.: --

Report No: 124675ST130008(7)

of Page 1 3

REPORT ON SHEAR STRENGTH TEST OF E10 ANCHOR BOLT EMBEDDED IN NON-CRACKED CONCRETE

Sample Description

Information Supplied by Client

Client

Sunway Metal Manufactory Limited Shear Strength Test of Anchor Bolt

Sample Description

Project

E10 Anchor Bolt

Client's Sample I.D.

For Expanding Anchor

Supplier Name Sunway Metal Manufactory Limited

Reference Number

E10

Location of the Fixings in the Base Specimen:

(Please refer to the diagrams)

Embedded Length

: 60 mm Minimum requirement of BS 5080 : 180 mm

for distance of fixing from the edge

Hole Diameter **Bolt Diameter**

10 mm 10 mm

Minimum requirement of BS 5080 : 300 mm

Hole Depth

60 mm

anchor spacing of fixing

Concrete Grade

: 22 N/mm²

For Concrete

Mix Proportions Location of Reinforcement

Not provided : Not applicable

Type of reinforcement

Not applicable

Cast Unit Shape

: Square

Dimensions of Cast Unit

: 500 x 500 x 192 mm

Concrete Age

30 days

Compressive Strength (Average): 224 kgf/cm²

Laboratory Information

Location of Test

: Product Testing Laboratory of MateriaLab

Lab. Sample I.D.

ST130008/47-50 & 52

Date Received

03 January 2013

Date Specimens Fixed

15 April 2013

Date Tested

24 April 2013

Span of Reaction Support

Test Method

: 320 mm

: BS 5080 : Part 2 : 1986 and ETAG-001-Annex-A

Loading Method

: Increment Loading

Fugro Development Centre, 5 Lok Yi Street, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel: +852 2450 8233 Fax: +852 2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.: --

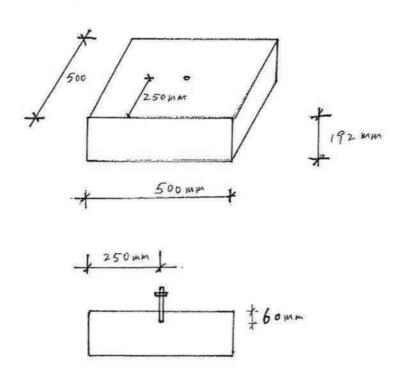
Report No: 124675ST130008(7)

Page 2 of 3

REPORT ON SHEAR STRENGTH TEST OF E10 ANCHOR BOLT EMBEDDED IN NON-CRACKED CONCRETE

Test Method

石矢強度: 25/20D ± 5 MPA, 28 天 数数 42 件



Sketch 1: The specified concrete structure

Fugro Development Centre, 5 Lok Yi Street, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852 2450 8233 Fax : +852 2450 6138 E-mail : matlab@fugro.com.hk



Client Ref.

. ...

Website: www.materialab.com.hk

Report No.

: 124675ST130008(7)

Page 3 of 3

REPORT ON SHEAR STRENGTH TEST OF E10 ANCHOR BOLT EMBEDDED IN NON-CRACKED CONCRETE

Summary of Test Results

Lab.	Force Interval (kN) / Displacement (mm)				Ultimate Force					
Sample I.D.	4 kN	8 kN	12 kN	16 kN	20 kN	24 kN	28 kN	32 kN	36 kN	(max.) (kN)
ST130008/47	0.373	0.631	0.911	1.984			-		==	18.20
ST130008/48	0.040	0.815	1.145	1.526	-	-	-			19.03
ST130008/49	0.006	0.362	0.641	0.902	1.504	-	-		-	20.12
ST130008/50	0.008	0.784	1.236	1.893	**	-				19.11
ST130008/52	0.007	0.919	1.519	2.069	5.343	-	1		-	20.01
Mean	-		-					-	-	19.29
Standard Deviation	10=41	144	-						**	0.79

Remark:	The test	results	relate	only	to	the	samples	tested.

Checked by: _______ Date: ______ Date: ______ Certified by: ______ Chan Chun Wai Ivan

Manager (Product Testing Laboratory)

** End of Report **

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 : +852-2450 6138 Fax E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



REPORT ON THE SHEAR LOAD **TEST OF ANCHOR BOLT**

Client

: Sunway Metal Manufactory Limited

Project

: Testing of Anchor Bolt SW-E10

Client Ref. : --

Report No. : 092660ST90534(1)

Date

: 26 April 2010

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233
Fax :+852-2450 6138
E-mail : matlab@fugro.com.hk
Website : www.materialab.com.hk



CONTENTS

- 1.0 Sample Description
- 2.0 Summary of Test Results
- 3.0 Individual Results
- 4.0 Diagram
- 5.0 Record Photographs

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233 Fax :+852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref. : --

Report No.: 092660ST90534(1)

REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

1.0 Sample Description

1.1 Information Supplied by Client

Client : Sunway Metal Manufactory Limited

Project : Testing of Anchor Bolt SW-E10

Sample Description : SW-E10 Anchor Bolt

Client's Sample I.D. : -

For Expanding Anchor

Type of Drilled Employed : Rotary-Precussive

Location of the Fixings in the Base Specimen : (Please refer to the diagrams)

Embedded Length : 50 mm Minimum requirement of BS 5080

Predrilled Hole Diameter : 10 mm for distance of fixing from the edge : 150 mm

Bolt Diameter : 10 mm Minimum requirement of BS 5080

Hole Depth : 60 mm anchor spacing of fixing : 200 mm
Tightening Torque : 35 Nm Concrete Grade : 30 MPa

For Concrete

Mix Proportions : Not Provided

Location of Reinforcement : NIL

Type of reinforcement : NIL

Cast Unit Shape : Cube

Dimensions of Cast Unit : 800 x 800 x 800 mm

Date Cast : 19 October 2009

1.2 Laboratory Information

Location of Test : Kam Tin Laboratory of MateriaLab

Address of Test Location : DD111, Lot 3028, Wang Toi Shan Village, Pat Heung, Kam Tin, N.T.

Lab. Sample I.D. : ST90534/B51 to B70

Date Received : 25 August 2009

Date Test Started : 10 February 2010

Date Test Completed : 18 February 2010

Span of Support : 300 mm

Test Method : BS 5080 : Part 2 : 1986 Loading Method : Increment Increasing

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No. : 092660ST90534(1)

REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

2.0 Summary of Test Results

Lab. Sample I.D.	Ultimate Force (kN)	
ST90333/B51	18.5	
ST90333/B52	17.6	
ST90333/B53	21.6	
ST90333/B56	19.0	
ST90333/B58	20.9	
ST90333/B59	21.2	
ST90333/B62	18.4	
ST90333/B63	19.7	
ST90333/B64	20.6	
ST90333/B68	15.7	
ST90333/B69	19.1	
ST90333/B70	19.6	
Mean	19.3	
Standard Deviation	1.7	

Remark: The test results relate only to the samples tested.

Checked by

14 hold Certified by : tu

Date : 16.4.2010 Chan Chun Wai Ivan

Manager (Product Testing Laboratory)

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534(1)

REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

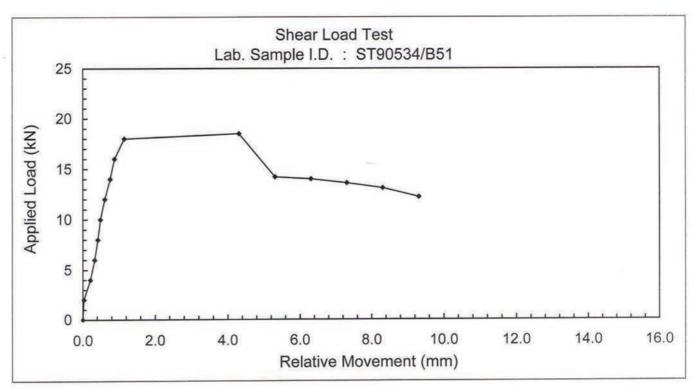
3.0 Test Results

Lab. Sample I.D.

: ST90534/B51

Date Tested : 10 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	0.88
2.0	0.03	18.0	1.15
4.0	0.21	18.5	4.31
6.0	0.33	14.2	5.31
8.0	0.42	14.0	6.31
10.0	0.49	13.6	7.31
12.0	0.61	13.1	8.31
14.0	0.76	12.2	9.31



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 18.5 kN.

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk

Tel



Client Ref.

Report No.

: 092660ST90534(1)

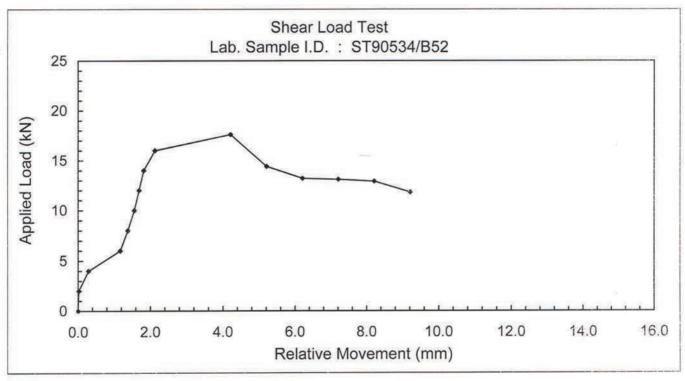
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B52

Date Tested : 10 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	2.13
2.0	0.02	17.6	4.21
4.0	0.29	14.4	5.21
6.0	1.17	13.2	6.21
8.0	1.38	13.1	7.21
10.0	1.56	12.9	8.21
12.0	1.69	11.8	9.21
14.0	1.82		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 17.6 kN.

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk MateriaLab

Client Ref.

Report No.

: 092660ST90534(1)

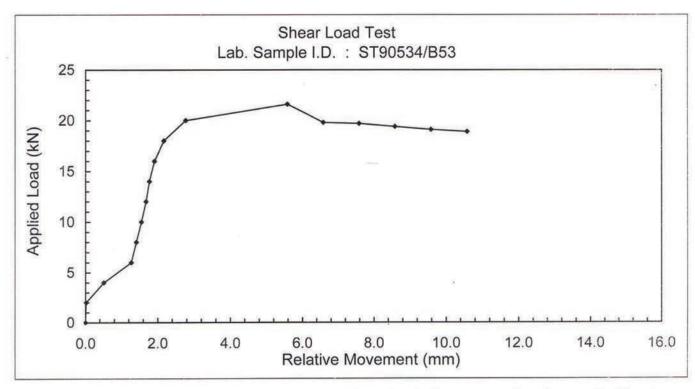
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B53

Date Tested : 10 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	18.0	2.17
2.0	0.02	20.0	2.77
4.0	0.51	21.6	5.58
6.0	1.27	19.8	6.58
8.0	1.41	19.7	7.58
10.0	1.55	19.4	8.58
12.0	1.68	19.1	9.58
14.0	1.77	18.9	10.58
16.0	1.91		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 21.6 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No. : 092660ST90534(1)

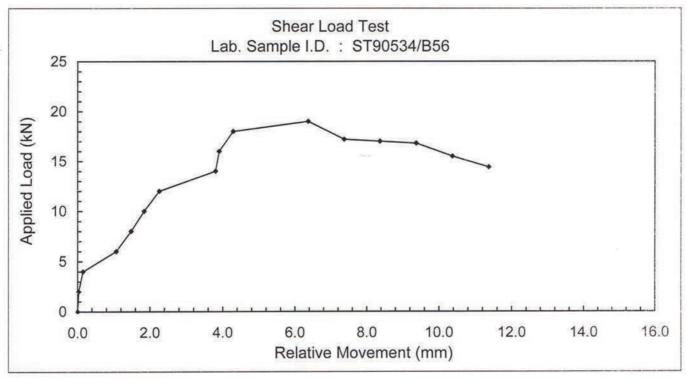
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B56

Date Tested : 10 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	3.90
2.0	0.03	18.0	4.29
4.0	0.15	19.0	6.37
6.0	1.07	17.2	7.37
8.0	1.48	17.0	8.37
10.0	1.84	16.8	9.37
12.0	2.26	15.5	10.37
14.0	3.80	14.4	11.37



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 19.0 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

Report No. : 0926

: 092660ST90534(1)

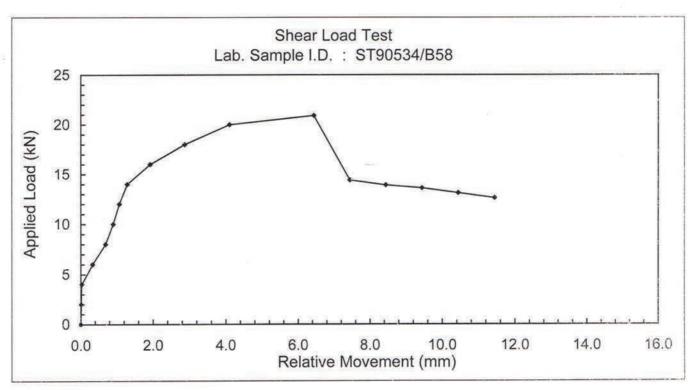
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B58

Date Tested : 10 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	18.0	2.87
2.0	0.01	20.0	4.10
4.0	0.03	20.9	6.44
6.0	0.33	14.4	7.44
8.0	0.69	13.9	8.44
10.0	0.90	13.6	9.44
12.0	1.07	13.1	10.44
14.0	1.29	12.6	11.44
16.0	1.92		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 20.9 kN.

MateriaLab Division. Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road,

Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No. : 092660ST90534(1)

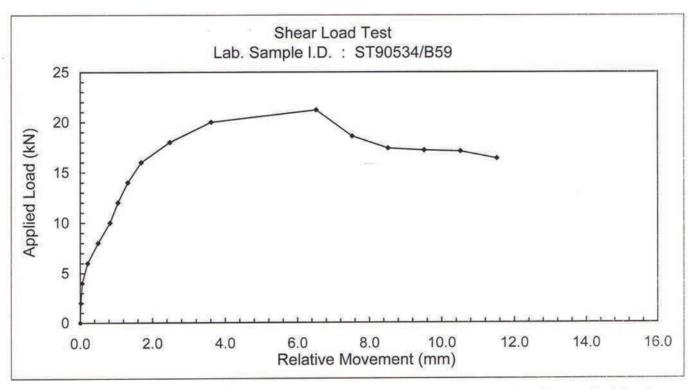
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B59

Date Tested : 10 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	18.0	2.48
2.0	0.02	20.0	3.61
4.0	0.06	21.2	6.52
6.0	0.21	18.6	7.52
8.0	0.50	17.4	8.52
10.0	0.83	17.2	9.52
12.0	1.05	17.1	10.52
14.0	1.32	16.4	11.52
16.0	1.69		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 21.2 kN.

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road,

Tai Lam, Tuen Mun, N.T., Hong Kong.

Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk

: +852-2450 8233



Client Ref.

.

Report No.

: 092660ST90534(1)

REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

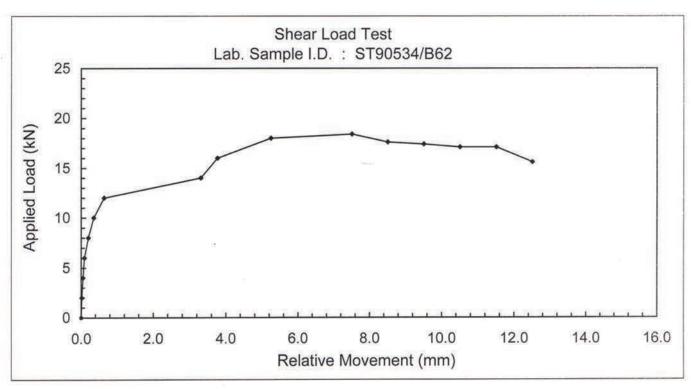
Tel

Lab. Sample I.D.

: ST90534/B62

Date Tested : 11 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
(KIN)	(IIIII)	28000000	A CONTRACTOR OF THE PARTY OF TH
0	0	16.0	3.77
2.0	0.02	18.0	5.25
4.0	0.05	18.4	7.51
6.0	0.09	17.6	8.51
8.0	0.20	17.4	9.51
10.0	0.35	17.1	10.51
12.0	0.64	17.1	11.51
14.0	3.31	15.6	12.51



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 18.4 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233 Fax :+852-2450 6138 E-mail :matlab@fugro.com.hk Website : www.materialab.com.hk

MateriaLab

Client Ref.

Report No. : 092660ST90534(1)

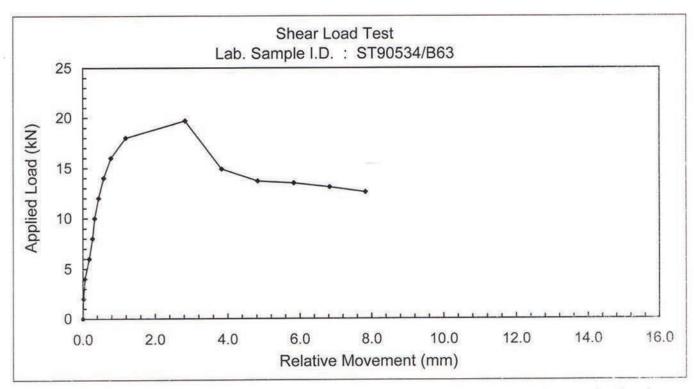
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B63

Date Tested : 11 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	0.78
2.0	0.02	18.0	1.19
4.0	0.06	19.7	2.83
6.0	0.18	14.9	3.83
8.0	0.27	13.7	4.83
10.0	0.33	13.5	5.83
12.0	0.44	13.1	6.83
14.0	0.58	12.6	7.83



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 19.7 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel : +852-2450 6138 Fax

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(1) Report No.

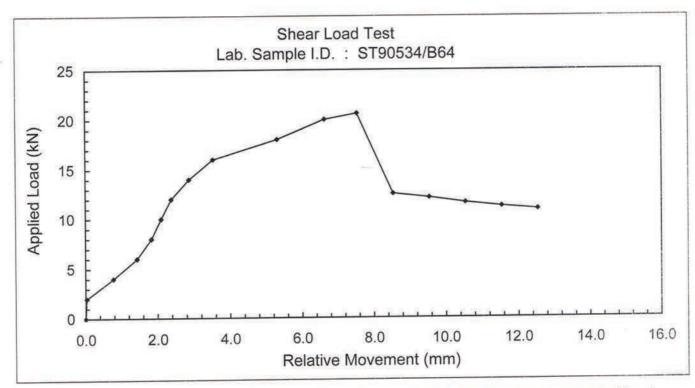
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B64

Date Tested : 11 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	18.0	5.31
2.0	0.03	20.0	6.63
4.0	0.77	20.6	7.54
6.0	1.43	12.5	8.54
8.0	1.83	12.1	9.54
10.0	2.10	11.6	10.54
12.0	2.38	11.2	11.54
14.0	2.87	10.9	12.54
16.0	3.53		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 20.6 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 : +852-2450 6138 Fax

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534(1)

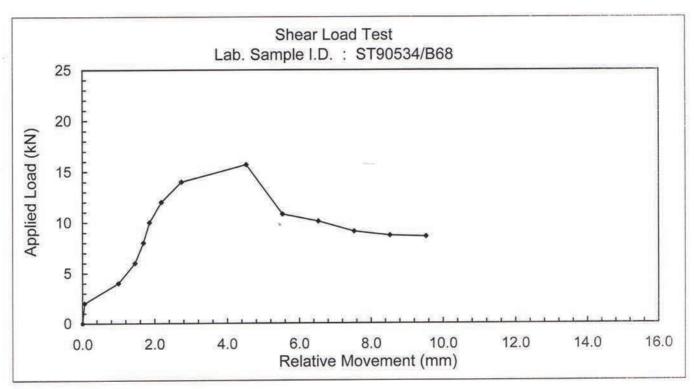
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B68

Date Tested : 18 February 2010

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	14.0	2.74
2.0	0.06	15.7	4.53
4.0	1.00	10.8	5.53
6.0	1.46	10.1	6.53
8.0	1.69	9.1	7.53
10.0	1.86	8.7	8.53
12.0	2.19	8.6	9.53



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 15.7 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk

Website: www.materialab.com.hk

MateriaLab

Client Ref.

Report No.

: 092660ST90534(1)

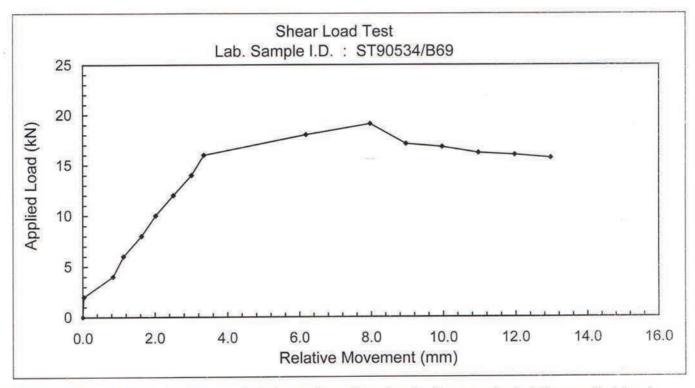
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B69

Date Tested : 18 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
(KIN)	(11111)	STATE STATE	W. W. V. J.
0	0	16.0	3.35
2.0	0.03	18.0	6.18
4.0	0.84	19.1	7.97
6.0	1.13	17.1	8.97
8.0	1.63	16.8	9.97
10.0	2.02	16.2	10.97
12.0	2.51	16.0	11.97
14.0	3.01	15.7	12.97



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 19.1 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel : +852-2450 6138 Fax E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(1) Report No.

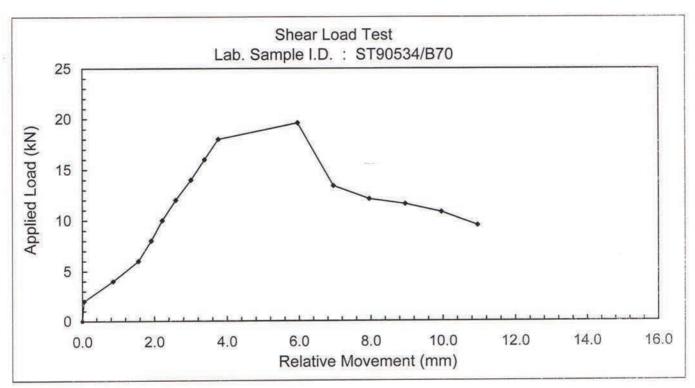
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B70

Date Tested : 18 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	3.38
2.0	0.05	18.0	3.76
4.0	0.86	19.6	5.96
6.0	1.56	13.4	6.96
8.0	1.91	12.1	7.96
10.0	2.22	11.6	8.96
12.0	2.59	10.8	9.96
14.0	3.01	9.5	10.96



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 19.6 kN.

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road,

Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



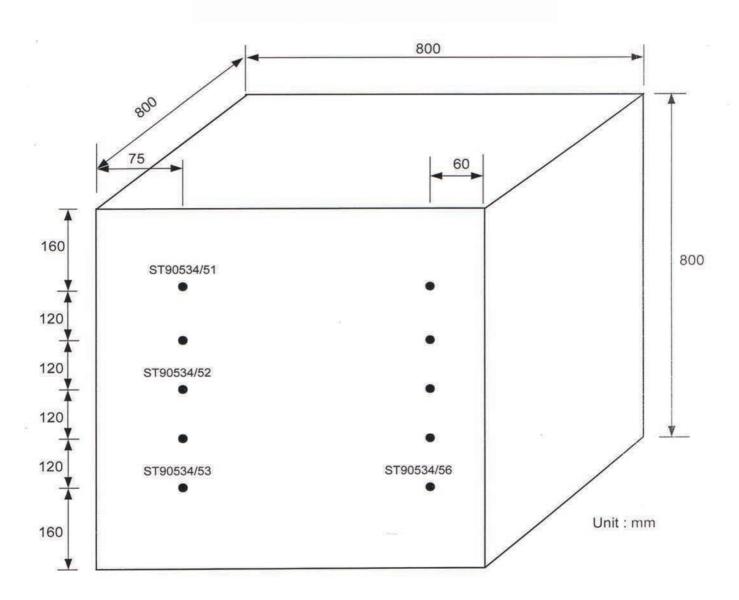
Client Ref.

.

Report No. : 0

: 092660ST90534(1)

4.0 Diagram



MateriaLab Division,

Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

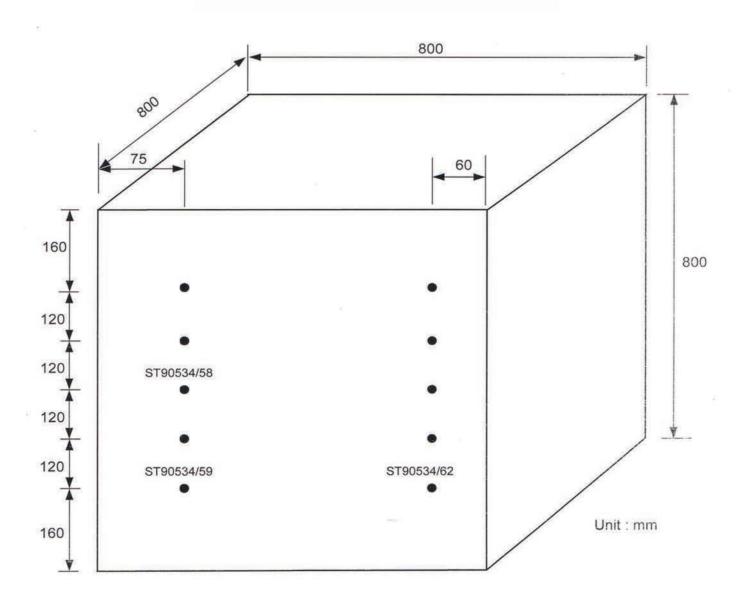
Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: --

: 092660ST90534(1) Report No.



MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk

Tel

: +852-2450 8233

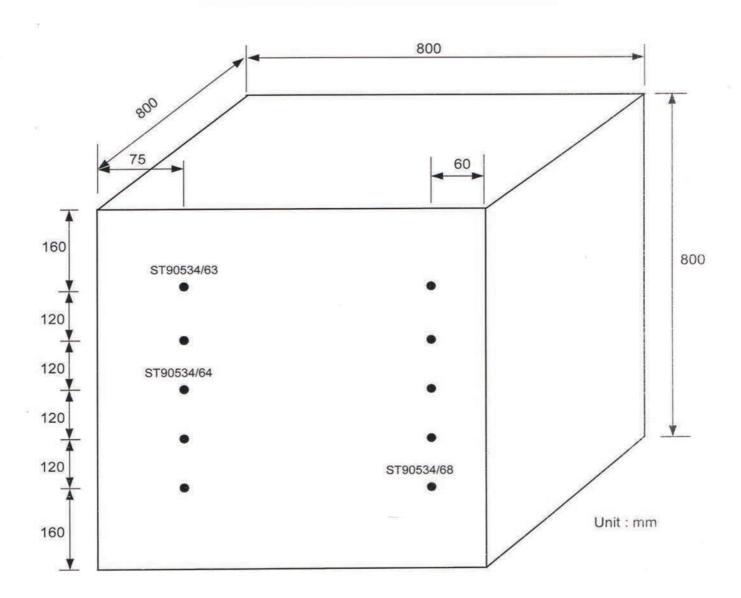


Client Ref.

. --

Report No.

: 092660ST90534(1)



MateriaLab Division, Fugro Development Centre,

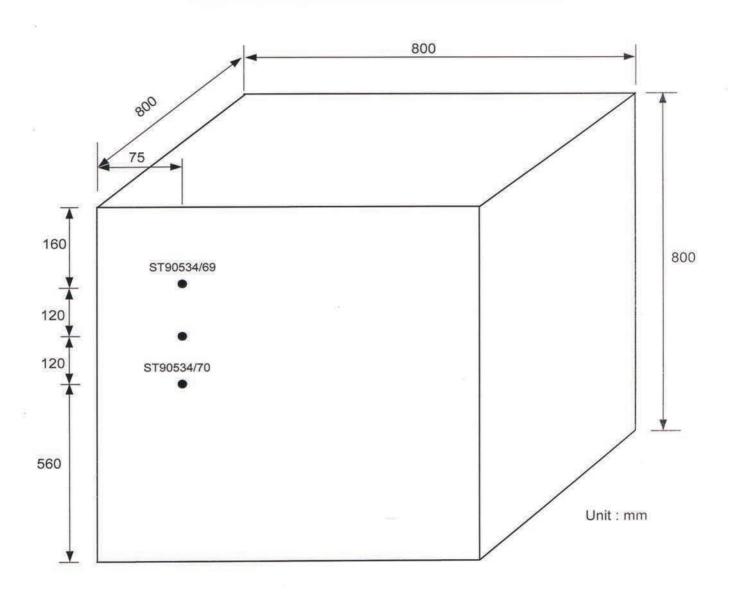
Fax : +852-2450 6138 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. E-mail : matlab@fugro.com.hk Website: www.materialab.com.hk

Tel



Client Ref.

: 092660ST90534(1) Report No.



: +852-2450 8233

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugo.com.bl

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No. : 092660ST90534(1)

5.0 Record Photographs



Test Configuration Sample I.D.: ST90534/B51-B70



After Test Sample I.D. : ST90534/B51

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com,hk



Client Ref. :



After Test Sample I.D. : ST90534/B52



After Test Sample I.D. : ST90534/B53

MateriaLab Division,
Fugro Development Centre,
Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233 Fax :+852-2450 6138 E-mail :matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

2 355



After Test Sample I.D. : ST90534/B56



After Test Sample I.D. : ST90534/B58

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233 Fax :+852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

S men



After Test Sample I.D. : ST90534/B59



After Test Sample I.D.: ST90534/B62

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk

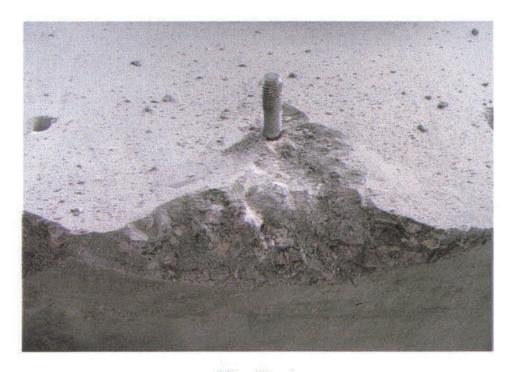


Client Ref.

: 092660ST90534(1) Report No.



After Test Sample I.D. : ST90534/B63



After Test Sample I.D. : ST90534/B64

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233 Fax :+852-2450 6138 E-mail :matlab@fugro.com.hk

Website: www.materialab.com.hk

MateriaLab

Client Ref.

--



After Test Sample I.D. : ST90534/B68



After Test Sample I.D. : ST90534/B69

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233
Fax : +852-2450 6138
E-mail : matlab@fugro.com.hk
Website : www.materialab.com.hk



Client Ref.

. --

Report No.

: 092660ST90534(1)



After Test Sample I.D. : ST90534/B70

MateriaLab Division,
Fugro Development Centre,
5 Lok Yi Street, 17 M.S. Castle Peak Road,
Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel :+852-2450 8233 Fax :+852-2450 6138 E-mail :matlab@fugro.com.hk Website : www.materialab.com.hk



REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Client : Sunway Metal Manufactory Limited

Project : Testing of Anchor Bolt SW-E10

Client Ref. : --

Report No. : 092660ST90534(3)

Date : 26 April 2010

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233 Fax :+852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



CONTENTS

- 1.0 Sample Description
- 2.0 Summary of Test Results
- 3.0 Individual Results
- 4.0 Diagram
- 5.0 Record Photographs

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk

+852-2450 8233



Client Ref. : --

Report No.: 092660ST90534(3)

REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Tel

1.0 Sample Description

1.1 Information Supplied by Client

Client

Sunway Metal Manufactory Limited

Project Testing of Anchor Bolt SW-E10

Sample Description SW-E10 Anchor Bolt

Client's Sample I.D.

For Expanding Anchor

Type of Drilled Employed Rotary-Precussive

Location of the Fixings in the Base Specimen: (Please refer to the diagrams)

Embedded Length 50 mm Minimum requirement of BS 5080

Predrilled Hole Diameter 10 mm for distance of fixing from the edge : 150 mm

Bolt Diameter 10 mm Minimum requirement of BS 5080

Hole Depth anchor spacing of fixing 60 mm : 200 mm 35 Nm Concrete Grade : 40 MPa

Tightening Torque

For Concrete

Mix Proportions Not Provided

Location of Reinforcement NIL Type of reinforcement NIL

Cast Unit Shape Cube **Dimensions of Cast Unit** 800 x 800 x 800 mm

Date Cast 19 October 2010

1.2 Laboratory Information

Location of Test Kam Tin Laboratory of MateriaLab

Address of Test Location DD111, Lot 3028, Wang Toi Shan Village, Pat Heung, Kam Tin, N.T.

Lab. Sample I.D. ST90534/B71 to B90 Date Received 25 August 2009 Date Test Started 19 February 2010

Date Test Completed 21 February 2010

Span of Support 300 mm

Test Method BS 5080 : Part 2 : 1986 Loading Method Increment Increasing

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 : +852-2450 6138 Fax

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534(3)

REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

2.0 Summary of Test Results

Lab. Sample I.D.	Ultimate Force (kN)	
ST90333/B71	21.5	
ST90333/B72	18.2	
ST90333/B73	19.6	
ST90333/B77	17.7	
ST90333/B78	17.2	
ST90333/B81	22.4	
ST90333/B83	22.1	
ST90333/B84	16.4	
ST90333/B85	17.2	
ST90333/B87	22.8	
ST90333/B88	22.8	
ST90333/B89	16.5	
Mean	19.5	
Standard Deviation	2.6	

Remark: The test results relate only to the samples tested.

~ Date : > 6.4.00/0

Chan Chun Wai Ivan

Manager (Product Testing Laboratory)

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk

Website: www.materialab.com.hk

MateriaLab

Client Ref.

Report No.

: 092660ST90534(3)

REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

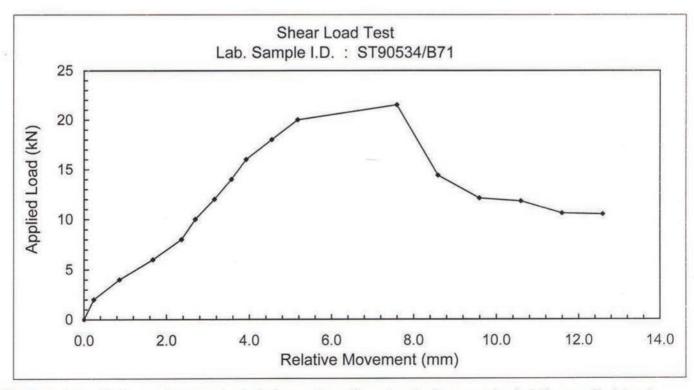
3.0 Test Results

Lab. Sample I.D.

: ST90534/B71

Date Tested : 19 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	18.0	4.54
2.0	0.24	20.0	5.17
4.0	0.86	21.5	7.59
6.0	1.67	14.4	8.59
8.0	2.36	12.1	9.59
10.0	2.69	11.8	10.59
12.0	3.15	10.6	11.59
14.0	3.56	10.5	12.59
16.0	3.92		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 21.5 kN.

MateriaLab Division, Fugro Development Centre.

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel : +852-2450 6138 Fax E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534(3)

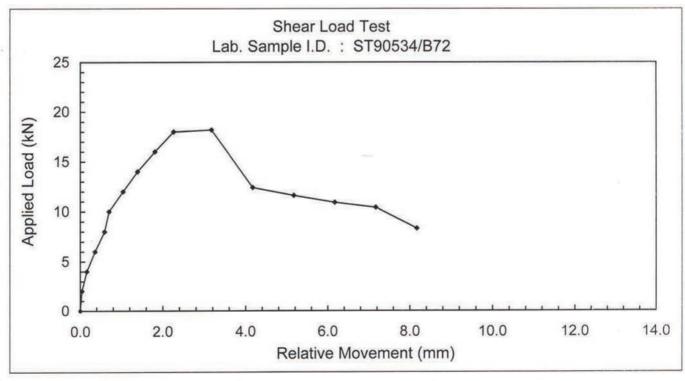
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B72

Date Tested : 19 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	1.81
2.0	0.04	18.0	2.26
4.0	0.16	18.2	3.17
6.0	0.36	12.4	4.17
8.0	0.59	11.6	5.17
10.0	0.70	10.9	6.17
12.0	1.04	10.4	7.17
14.0	1.39	8.3	8.17



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 18.2 kN.

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk

Website: www.materialab.com.hk

MateriaLab

Client Ref.

Report No.

: 092660ST90534(3)

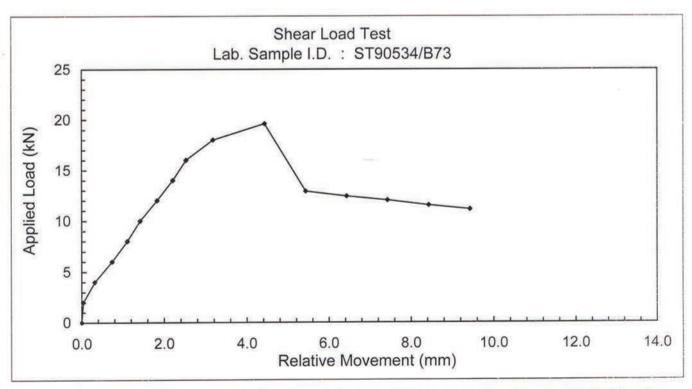
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B73

Date Tested : 19 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	2.53
2.0	0.04	18.0	3.18
4.0	0.32	19.6	4.43
6.0	0.74	12.9	5.43
8.0	1.11	12.4	6.43
10.0	1.42	12.0	7.43
12.0	1.83	11.5	8.43
14.0	2.21	11.1	9.43



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 19.6 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(3) Report No.

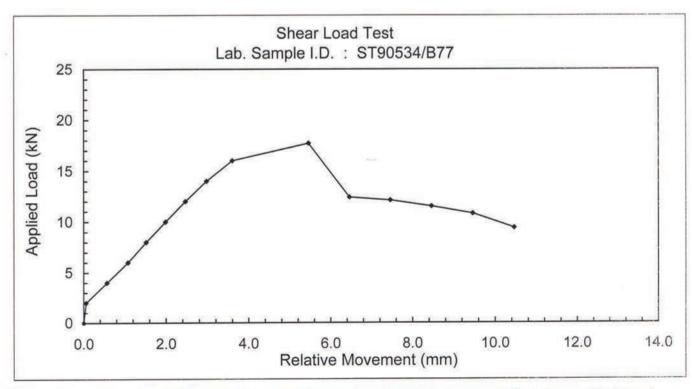
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B77

Date Tested : 19 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	3.60
2.0	0.06	17.7	5.46
4.0	0.57	12.4	6.46
6.0	1.08	12.1	7.46
8.0	1.52	11.5	8.46
10.0	1.99	10.8	9.46
12.0	2.47	9.4	10.46
14.0	2.98		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 17.7 kN.

MateriaLab Division, Fugro Development Centre.

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel Fax : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534(3)

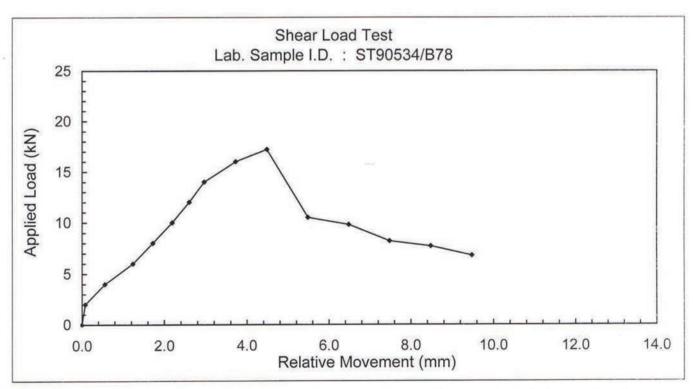
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B78

Date Tested : 19 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	3.72
2.0	0.08	17.2	4.48
4.0	0.56	10.5	5.48
6.0	1.24	9.8	6.48
8.0	1.72	8.2	7.48
10.0	2.19	7.7	8.48
12.0	2.60	6.8	9.48
14.0	2.96		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 17.2 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk

Website: www.materialab.com.hk

MateriaLab

Client Ref.

Report No. : 092660ST90534(3)

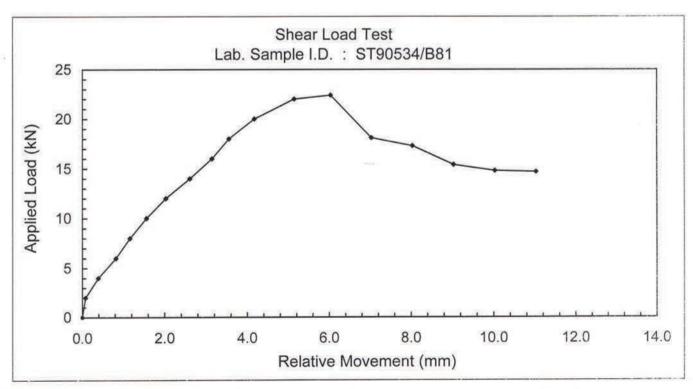
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B81

Date Tested : 20 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	18.0	3.55
2.0	0.08	20.0	4.17
4.0	0.39	22.0	5.14
6.0	0.82	22.4	6.03
8.0	1.16	18.1	7.03
10.0	1.56	17.3	8.03
12.0	2.03	15.4	9.03
14.0	2.61	14.8	10.03
16.0	3.14	14.7	11.03



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 22.4 kN.

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 : +852-2450 6138 Fax E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No. : 092660ST90534(3)

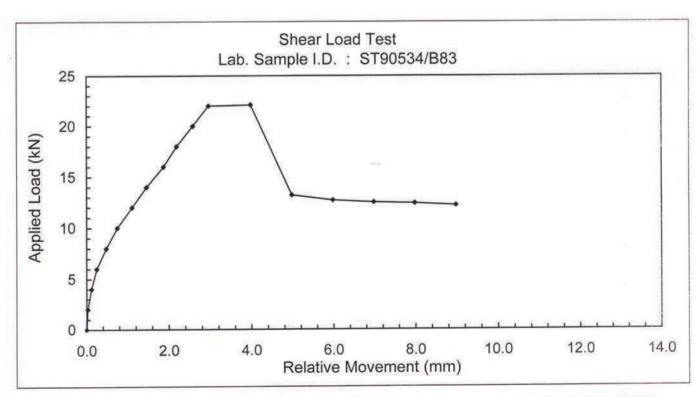
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B83

Date Tested : 20 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	18.0	2.19
2.0	0.03	20.0	2.58
4.0	0.12	22.0	2.96
6.0	0.25	22.1	3.98
8.0	0.48	13.2	4.98
10.0	0.75	12.7	5.98
12.0	1.11	12.5	6.98
14.0	1.46	12.4	7.98
16.0	1.87	12.2	8.98



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 22.1 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel : +852-2450 6138 Fax

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534(3)

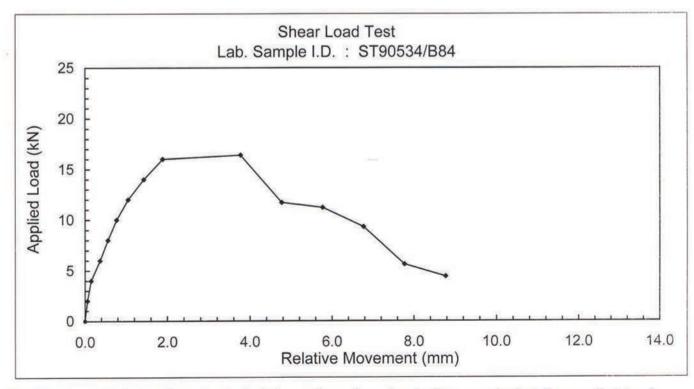
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B84

Date Tested : 20 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	1.89
2.0	0.06	16.4	3.77
4.0	0.15	11.7	4.77
6.0	0.37	11.2	5.77
8.0	0.56	9.3	6.77
10.0	0.77	5.6	7.77
12.0	1.05	4.4	8.77
14.0	1.43		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 16.4 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel : +852-2450 6138 Fax E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(3) Report No.

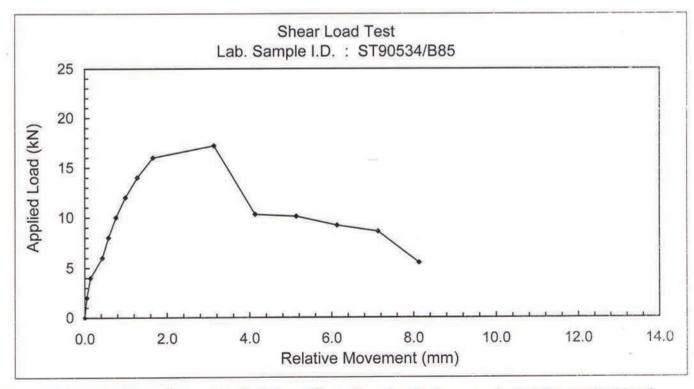
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B85

Date Tested : 20 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	1.66
2.0	0.05	17.2	3.13
4.0	0.14	10.3	4.13
6.0	0.43	10.1	5.13
8.0	0.58	9.2	6.13
10.0	0.76	8.6	7.13
12.0	0.99	5.5	8.13
14.0	1.28		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 17.2 kN.

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road,

Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 : +852-2450 6138 Fax E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(3) Report No.

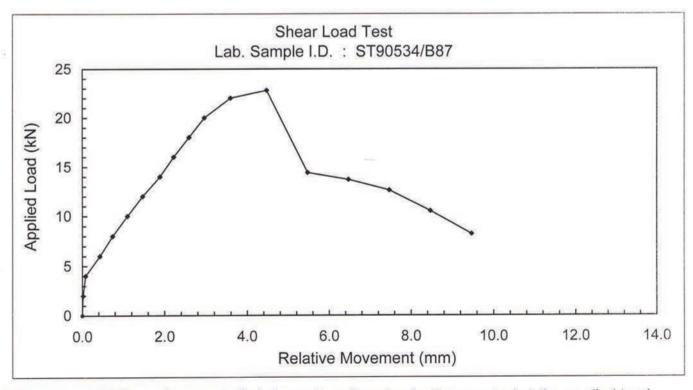
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B87

Date Tested : 21 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	18.0	2.59
2.0	0.02	20.0	2.96
4.0	0.08	22.0	3.59
6.0	0.43	22.8	4.47
8.0	0.74	14.4	5.47
10.0	1.10	13.7	6.47
12.0	1.47	12.6	7.47
14.0	1.89	10.5	8.47
16.0	2.22	8.2	9.47



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 22.8 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(3) Report No.

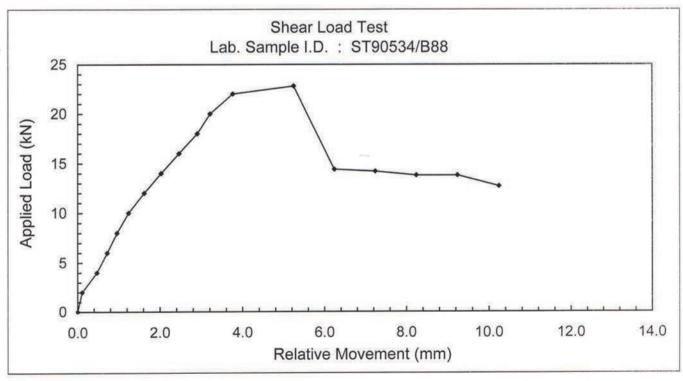
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B88

Date Tested : 21 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	18.0	2.90
2.0	0.11	20.0	3.21
4.0	0.47	22.0	3.76
6.0	0.72	22.8	5.24
8.0	0.96	14.4	6.24
10.0	1.24	14.2	7.24
12.0	1.62	13.8	8.24
14.0	2.03	13.8	9.24
16.0	2.46	12.7	10.24



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 22.8 kN.

MateriaLab Division,
Fugro Development Centre,
5 Lok Vi Street, 17 M.S. Castle Peak Boar

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

: --

Report No. : 092660ST90534(3)

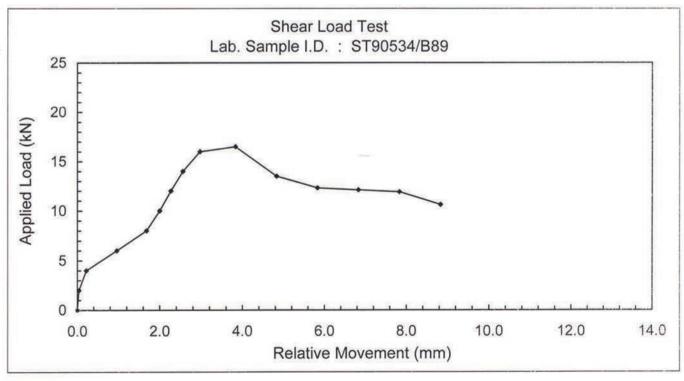
REPORT ON THE SHEAR LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B89

Date Tested : 21 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	16.0	2.97
2.0	0.04	16.5	3.83
4.0	0.22	13.5	4.83
6.0	0.96	12.3	5.83
8.0	1.68	12.1	6.83
10.0	2.00	11.9	7.83
12.0	2.27	10.6	8.83
14.0	2.56		



Observation: Failure of concrete & deformation of anchor bolt was noted at the applied load of 16.5 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk

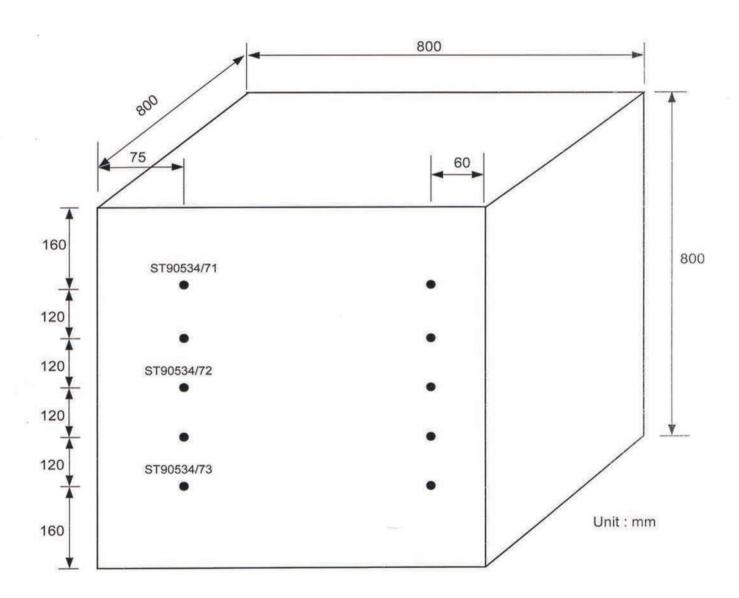


Client Ref.

. --

Report No. : 092660ST90534(3)

4.0 Diagram



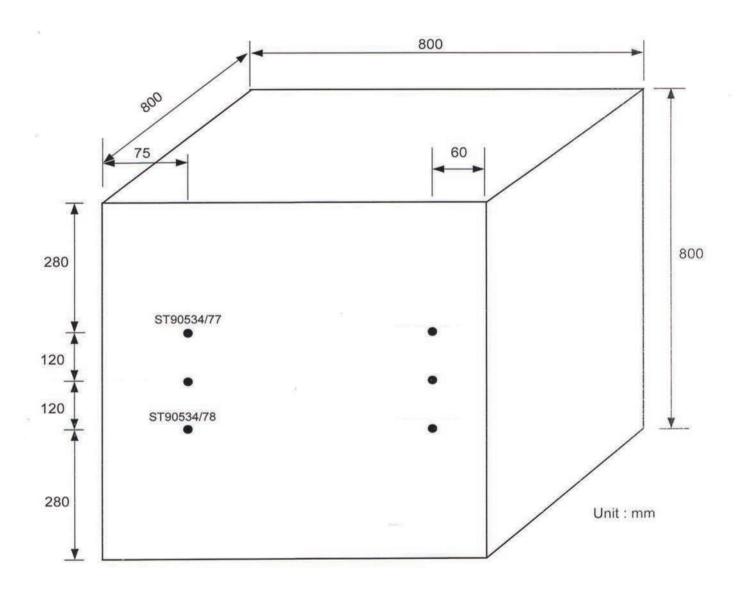
MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

. ---



MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



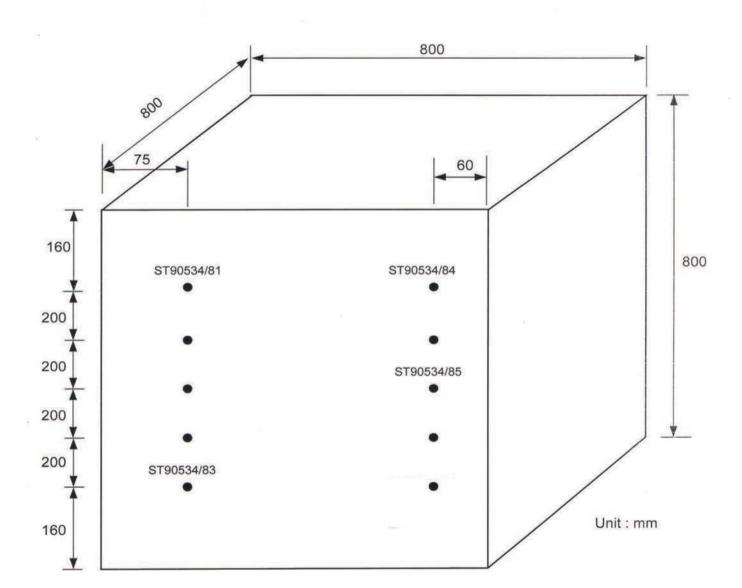
Client Ref.

Tai Lam, Tuen Mun, N.T., Hong Kong.

Report No.

: 092660ST90534(3)

Page 25 36 of

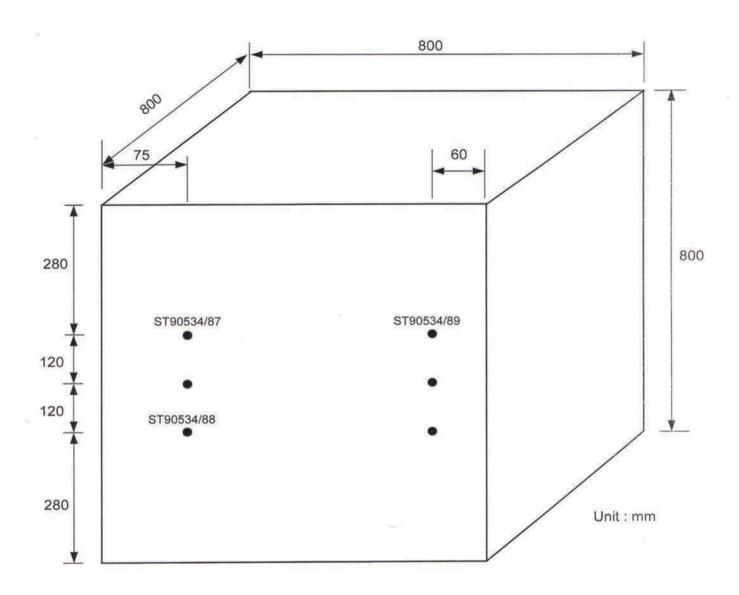


MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

-



MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 F-mail : mattab@fugro.com.bl

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref. :

: --

Report No. : 092660ST90534(3)

5.0 Record Photographs



After Test Sample I.D. : ST90534/B71



After Test Sample I.D. : ST90534/B72

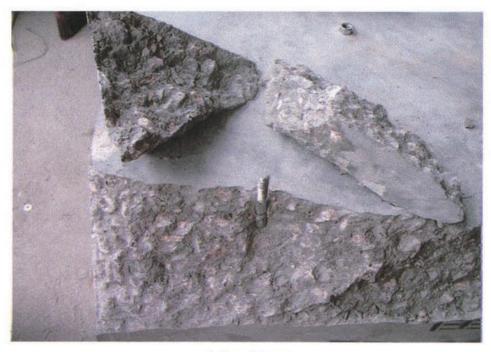
MateriaLab Division,
Fugro Development Centre,
5 Lok Vi Street 17 M.S. Castle Peak F

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

: --



After Test Sample I.D.: ST90534/B73



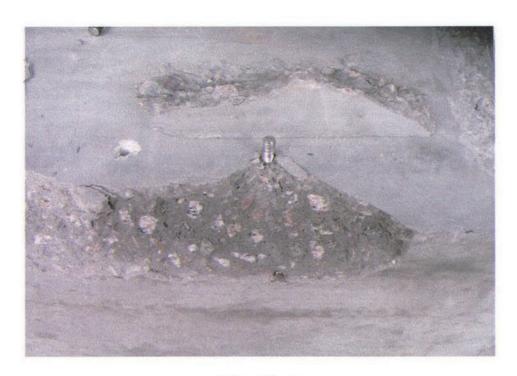
After Test Sample I.D. : ST90534/B77

MateriaLab Division, Fugro Development Centre,

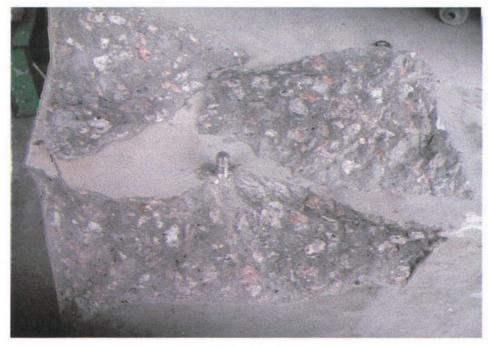
5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel: +852-2450 8233
Fax: +852-2450 6138
E-mail: matlab@fugro.com.hk
Website: www.materialab.com.hk



Client Ref.



After Test Sample I.D. : ST90534/B78



After Test Sample I.D.: ST90534/B81

MateriaLab Division,
Fugro Development Centre,
5 Lok Vi Street 17 M.S. Castle Peak Ro

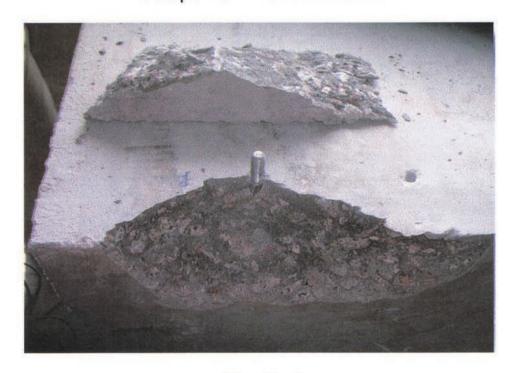
5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233
Fax : +852-2450 6138
E-mail : matlab@fugro.com.hk
Website : www.materialab.com.hk



Client Ref.



After Test Sample I.D. : ST90534/B83



After Test Sample I.D.: ST90534/B84

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk

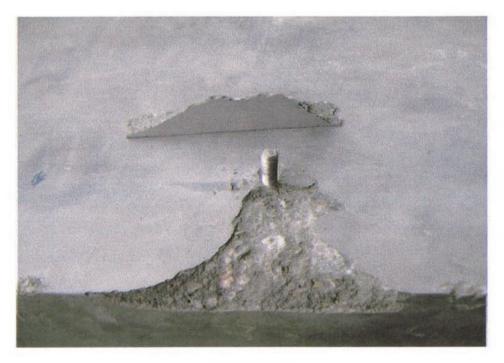


Client Ref.

.



After Test Sample I.D.: ST90534/B85



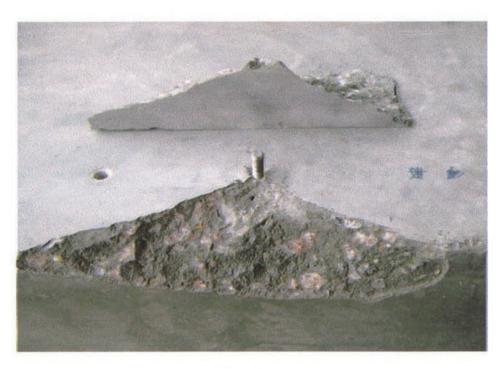
After Test Sample I.D. : ST90534/B87

MateriaLab Division, Fugro Development Centre,

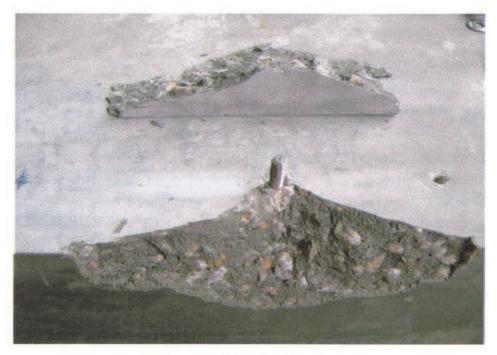
5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233 Fax :+852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk MateriaLab

Client Ref.

. ---



After Test Sample I.D. : ST90534/B88



After Test Sample I.D. : ST90534/B89